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### CASE STUDY BIRKENSTOCK

New building production Birkenstock in Pasewalk: Sealing with AEROSEAL directly in the new construction phase to guarantee air tightness class C.

#### **Birkenstock project**

Location:	17309 Pasewalk, Germany
Date:	Beginning 2023
MEZ-AEROSEAL Partner:	B.ARC Lüftungskanalbau GmbH

Result:

Below in detail:

Hall 1	Strings: 10 Piece Length: 1226m	Air duct surface: 5007m <sup>2</sup>
Leakage before	Leakage after	Reduction
1761 I/s	229,8 l/s	88 %
ATC 5	ATC 2	

Hall 2	Strings: 6 Piece Length: 985m	Air duct surface: 3480m <sup>2</sup>
Leakage before	Leakage after	Reduction
1258 l/s	110 l/s	92 %
ATC 5	ATC 2	92 /0

Bridge	<b>Strings</b> : 5 Piece <b>Length</b> : 1546m	Air duct surface: 1220m²
Leakage before	Leakage after	Reduction
396,6 l/s	21,6 l/s	93 %
ATC 5	ATC 2	

Cafeteria	Strings: 6 Piece Length: 1011 m	Air duct surface: 1555m²
Leakage before	Leakage after	Reduction
948 I/s	45,1 l/s	90 %
ATC 5	ATC 2	

ATC = Air tightness class.





#### **Project description**

The Birkenstock company is building a new plant in the town of Pasewalk for a total of 120 million euros. The building complex covers a total of 36,000 m<sup>2</sup>.

The buildings will be equipped with several air conditioning systems. AEROSEAL® was already included in the planning phase. The goal was to achieve air tightness class C (ATC 3).

During the planning phase, a decision was made to supply and install the ductwork in air tightness class B (ATC 4). After completion, the individual strings would be sealed to air tightness class C or better using Aeroseal.

Air tightness class D (ATC 2) was achieved throughout.

## Successful sealing

With our successful partner network, we achieve great success time and again.

## Energy savings, costs and ROI.

Cost reduction through mounting in ATC 4

- 22.000 EUR
- \*Savings Min. (p. a.)
- 42.000 EUR

#### Costs for the Aeroseal sealing

- 69.000 EUR
- \*Savings Max. (p. a.)
- 85.000 EUR

## Additional costs due to this concept

• 47.000 EUR

#### Return of Invest (ROI)

• 0,55 - 1,11 years

Assumption: Cost of 1m³ air 3,00 € to 6,00 €